PACIFIC
Industrial Supply

Step Drill Bit (HSS)

CATALOG (SKU) NUMBER: AT-ST

Irwin Unibits come in various sizes and step quantities. These bits save time by eliminating the need to change drills when drilling round holes in thin materials. Each smaller size drill also acts as a pilot for the next size. Patented single-flute cutting edge gives greater control through steps and a true round hole every time. Ideal for drilling holes into thin materials such as stainless steel, copper, brass, aluminum, plastic and laminates. SpeedPoint tip penetrates faster than previous Unibits and prevents walking. 3-faltted hex shank prevents slipping in drill chuck. Drill diameters etched in flute for easy identification.

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Product Specifications

Step-Drill Bits		
Part Number	Shank	Size Range
AT-10231	1/4	1/8 to 1/2
AT-10232	1/4	3/16 to 1/2
AT-10233	3/8	1/4 to 3/4